



# NEW!

## SPIRAL STEP DRILLS

**4x** FASTER CUTTING

THAN STANDARD TWO FLUTED STEP DRILLS

**IMPACT RATED**  
for high torque  
applications

**1/4" QUICK  
CHANGE HEX  
SHANK**  
for quick change  
and no slip drilling

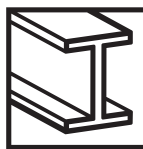
**M35 COBALT**  
provides strength  
and durability

**TITANIUM NITRIDE**  
coating extends the  
life of the bit

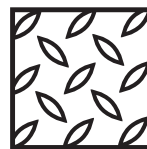
**CONTINUOUS CUTTING  
ACTION** allows for faster,  
cleaner hole enlargement

**SELF-START DUAL  
CUTTING SPLIT POINT**  
provides engagement  
and minimizes walking

# DRILLS THROUGH



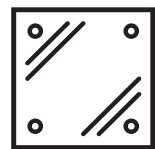
METAL



SHEET METAL



PLASTIC




STAINLESS  
STEEL

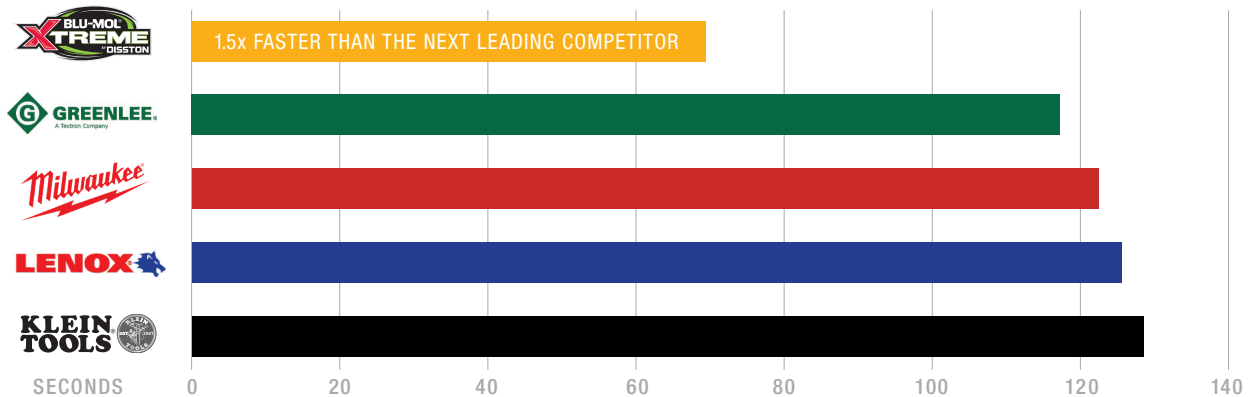


# DISSTON HAS IT ALL

GREENLEE®, MILWAUKEE®, LENOX®, AND KLEIN TOOLS CAN'T SAY THE SAME

BRAND	SPIRAL DESIGN	M35 MATERIAL	TITANIUM NITRIDE COATING	IMPACT RATED
	✓	✓	✓	✓
	✗	✗	✗	✗
	✗	✗	✗	✗
	✗	✗	✗	✗
	✗	✗	✗	✗

## AVERAGE CUT TIME



## SPIRAL STEP DRILL AVAILABLE SIZES

#1 SPIRAL STEP DRILL	13 STEPS	1/8" TO 1/2"
#3 SPIRAL STEP DRILL	9 STEPS	1/4" TO 3/4"
#4 SPIRAL STEP DRILL	11 STEPS	3/16" TO 7/8"
#5 SPIRAL STEP DRILL	13 STEPS	1/2" TO 1"
#9 SPIRAL STEP DRILL	15 STEPS	1/4" TO 1-1/8"
#6 SPIRAL STEP DRILL	15 STEPS	1/4" TO 1-3/8"
4-PIECE SPIRAL STEP DRILL PREMIUM KIT		(1/8"-1/2", 1/4"-7/8", 1/4"-1 1/8", 1/4" 1 3/8")

